

# Marconi Applied Technologies CCD47-10 Backthinned Compact Pack High Performance AIMO Backthinned CCD Sensor

#### **FEATURES**

- 1024 by 1024 Nominal (1056 by 1027 Usable Pixels)
- Image Area 13.3 x 13.3 mm
- Back Illuminated Format
- Full-Frame Operation
- 13 μm Square Pixels
- Symmetrical Anti-static Gate Protection
- Very Low Noise Output Amplifiers
- Gated Dump Drain on Output Register
- 100% Active Area
- Advanced Inverted Mode Operation (AIMO)
- New Compact Footprint Package

#### **APPLICATIONS**

- Spectroscopy
- Scientific Imaging
- Star Tracking
- Medical Imaging

#### INTRODUCTION

This version of the CCD47 family of sensors has full-frame architecture. Back illumination technology, in combination with extremely low noise amplifiers, makes the device well suited to the most demanding scientific applications. To improve the sensitivity further, the CCD is manufactured without anti-blooming structures.

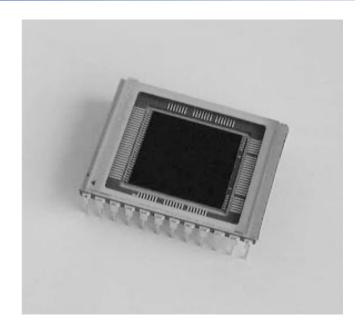
This device has a single serial output register. Separate charge detection circuits are incorporated at each end of the register, which is split so that a line of charge can be transferred to either output, or split between the two.

The register is provided with a drain and control gate along the outer edge of the channel for charge dump purposes.

The sensor is made using Marconi Applied Technologies' Advanced Inverted Mode process to minimise dark current, allowing the device to be operated with extended integration periods and minimal cooling.

Other variants of the CCD47-10 available are front illuminated format and non-inverted mode. In common with all Marconi Applied Technologies CCD Sensors, the CCD47-10 is also available with a fibre-optic window or taper, or with a phosphor coating.

Designers are advised to consult Marconi Applied Technologies should they be considering using CCD sensors in abnormal environments or if they require customised packaging.



#### TYPICAL PERFORMANCE

Maximum readout frequency					5	MHz
Output responsivity					4.5	$\mu V/e^-$
Peak signal					100	ke-/pixel
Dynamic range (at 20 kHz) .			~5	0 (	000:1	
Spectral range			200	-	1100	nm
Readout noise (at 20 kHz) .					2.0	e rms

#### **GENERAL DATA**

#### **Format**

Image area	١								1	3.3 ×	(13.3		m	m
Active pixe	els (H)									10	56			
	(∨)									10	27			
Pixel size										13 x	13		μ	m
Additional	pixels	are	pro	ovi	ded	iı	า	the	im	age	area	for	da	ırk
reference a	and ove	r-sca	nni	ing	pu	rpo	ose	es.						
Number of	output	amp	olifi	ers										2
Weight (ap	prox, r	no wi	ndo	) WC	)						6			g

#### **Package**

Package size							2	2.6	X	29.9	9 mm
Number of pins .											24
Inter-pin spacing										2.54	4 mm
Window material				qι	ıartz	2 0	r re	emo	)Va	able	glass
Туре							cer	am	ic	DIL	array

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## **PERFORMANCE**

	Min	Typical	Max	
Peak charge storage (see note 1)	60k	100k	-	e <sup>-</sup> /pixel
Peak output voltage (no binning)	-	450	-	mV
Dark signal at 293 K (see notes 2 and 3)	-	250	500	e <sup>-</sup> /pixel/s
Dynamic range (see note 4)	-	50 000	-	
Charge transfer efficiency (see note 5): parallel serial		99.9999 99.9993	-	% %
Output amplifier responsivity (see note 3)	3.0	4.5	6.0	μV/e <sup>-</sup>
Readout noise at 253 K (see notes 3 and 6)	-	2.0	4.0	rms e <sup>-</sup> /pixel
Maximum readout frequency (see note 7)	-	5.0	-	MHz
Dark signal non-uniformity at 293 K (std. deviation) (see notes 3 and 8)	-	60	125	e <sup>-</sup> /pixel/s

## Spectral Response (at 253 K)

Wavelength (nm)	UV Coated		esponse (QE) Broadband Coate	d Uncoated	Maximum Response Non-uniformity (1σ)	
300	45	not specified	not specified	not specified	-	%
350	45	15	25	10	5	%
400	55	40	55	25	3	%
500	60	85	75	55	3	%
650	60	85	75	50	3	%
900	30	30	30	30	5	%

## **ELECTRICAL INTERFACE CHARACTERISTICS**

## Electrode capacitances (measured at mid-clock level)

	Min	Typical	Max	
IØ/IØ interphase	-	3.5	-	nF
IØ/SS	-	4.5	-	nF
RØ/RØ interphase	-	40	-	pF
$R \varnothing / (SS + DG + OD)$	-	60	-	nF
ØR/SS	-	10	-	pF
Output impedance (at typ. operating condition)	-	300	-	Ω

# **NOTES**

- 1. Signal level at which resolution begins to degrade.
- 2. Measured between 253 and 293 K and V $_{\rm SS}$  +9.5 V. Dark signal at any temperature T (kelvin) may be estimated from:

$$Q_d/Q_{d0} = 1.14 \times 10^6 T^3 e^{-9080/T}$$

where  $Q_{d0}$  is the dark signal at T = 293 K (20 °C).

- 3. Test carried out at Marconi Applied Technologies on all sensors.
- 4. Dynamic range is the ratio of full-well capacity to readout noise measured at 253 K and 20 kHz readout speed.
- 5. CCD characterisation measurements made using charge generated by X-ray photons of known energy.
- 6. Measured using a dual-slope integrator technique (i.e. correlated double sampling) with a 20  $\mu s$  integration period.
- 7. Readout at speeds in excess of 5 MHz into a 15 pF load can be achieved but performance to the parameters given cannot be guaranteed.
- 8. Measured between 253 and 293 K, excluding white defects.

#### **BLEMISH SPECIFICATION**

**Traps** Pixels where charge is temporarily held.

Traps are counted if they have a capacity

greater than 200 e<sup>-</sup> at 253 K.

Slipped columns Are counted if they have an amplitude

greater than 200 e<sup>-</sup>.

**Black spots** Are counted when they have a signal level

of less than 80% of the local mean at a signal level of approximately half full-well.

rate 125 times the specified maximum dark signal generation rate (measured between 253 and 293 K). The typical temperature dependence of white spot defects is different from that of the average dark signal

and is given by:

 $Q_d/Q_{d0} = 122T^3e^{-6400/T}$ 

White column A column which contains at least 21 white

defects.

Black column A column which contains at least 21 black

defects.

GRADE	0	1	2
Column defects: black or slipped	0	2	6
white	0	0	2
Black spots	50	100	200
Traps > 200 e <sup>-</sup>	2	5	12
White spots	50	80	100

Grade 5 Devices which are fully functioning, with

image quality below that of grade 2, and which may not meet all other performance

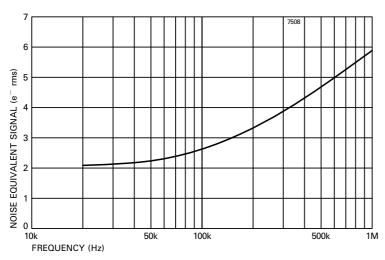
parameters.

**Note** The effect of temperature on defects is that traps will be observed less at higher temperatures but more may appear below 253 K. The amplitude of white spots and columns will decrease rapidly with temperature.

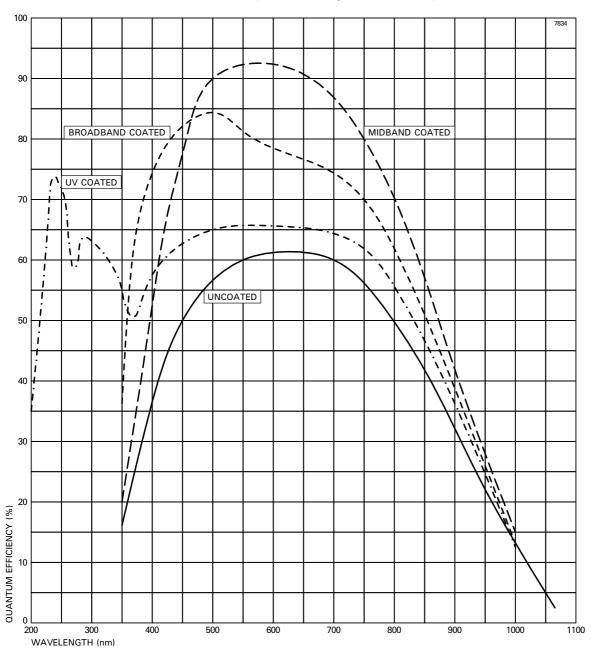
#### TYPICAL OUTPUT CIRCUIT NOISE

# (Measured using clamp and sample)

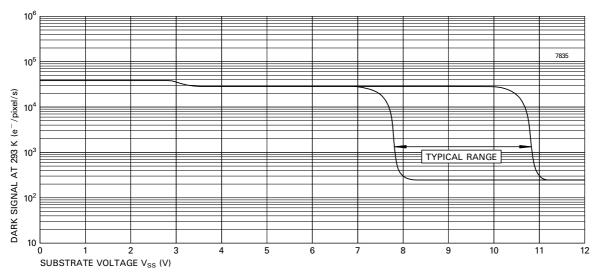
$$V_{SS} = 9.5 \text{ V} \quad V_{RD} = 17 \text{ V} \quad V_{OD} = 29 \text{ V}$$



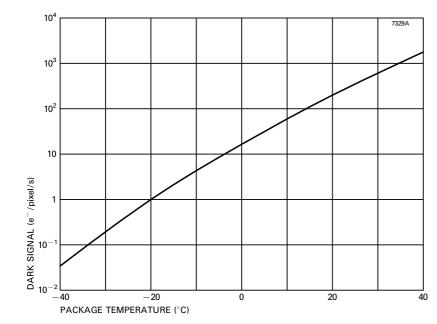
# TYPICAL SPECTRAL RESPONSE (At -20 °C, no window)



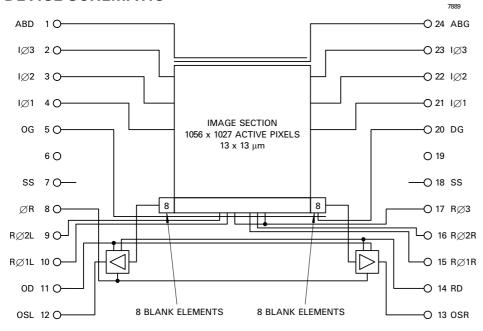
# TYPICAL VARIATION OF DARK SIGNAL WITH SUBSTRATE VOLTAGE



# TYPICAL VARIATION OF DARK SIGNAL WITH TEMPERATURE ( $V_{SS} = +9.5 \text{ V}$ )



# **DEVICE SCHEMATIC**



**Note** Pins 6 and 19 are not connected. For convenience, the CCD47-10 Compact Pack is pin compatible with the Marconi CCD57 sensors in the compact pack, except that OSL = pin 6, OSR = pin 19 and pins 12 and 13 are not connected in the CCD57.

# CONNECTIONS, TYPICAL VOLTAGES AND ABSOLUTE MAXIMUM RATINGS

				E AMPLITU /EL (V) (See		MAXIMUM RATINGS
PIN	REF	DESCRIPTION	Min	Typical	Max	with respect to V <sub>SS</sub>
1	ABD	Anti-blooming drain (see note 10)		$V_{OD}$		-0.3  to  +25  V
2	IØ3	Image area clock	12	15	16	<u>+</u> 20 V
3	IØ2	Image area clock	12	15	16	<u>+</u> 20 V
4	IØ1	Image area clock	12	15	16	±20 V
5	OG	Output gate	1	3	5	± 20 V
6	-	No connection		-		-
7	SS	Substrate	8	9.5	11	-
8	ØR	Output reset pulse (left and right amplifiers)	8	12	15	<u>±</u> 20 V
9	RØ2L	Output register clock (left section)	8	10	15	±20 V
10	RØ1L	Output register clock (left section)	8	10	15	<u>±</u> 20 V
11	OD	Output transistor drain (left and right amplifiers)	27	29	32	-0.3  to  +35  V
12	OSL	Output transistor source (left amplifier)		see note 11		-0.3  to  +25  V
13	OSR	Output transistor source (right amplifier)		see note 11		-0.3  to  +25  V
14	RD	Reset transistor drain (left and right amplifiers)	15	17	19	-0.3  to  +25  V
15	RØ1R	Output register clock (right section)	8	10	15	<u>+</u> 20 V
16	RØ2R	Output register clock (right section)	8	10	15	<u>±</u> 20 V
17	RØ3	Output register clock (left and right sections)	8	10	15	<u>+</u> 20 V
18	SS	Substrate	8	9.5	11	-
19	-	No connection		-		-
20	DG	Dump gate (see note 12)	-	0	-	±20 V
21	IØ1	Image area clock	12	15	16	±20 V
22	IØ2	Image area clock	12	15	16	±20 V
23	IØ3	Image area clock	12	15	16	<u>±</u> 20 V
24	ABG	Anti-blooming gate	0	0	5	±20 V

Maximum voltages between pairs of pins:

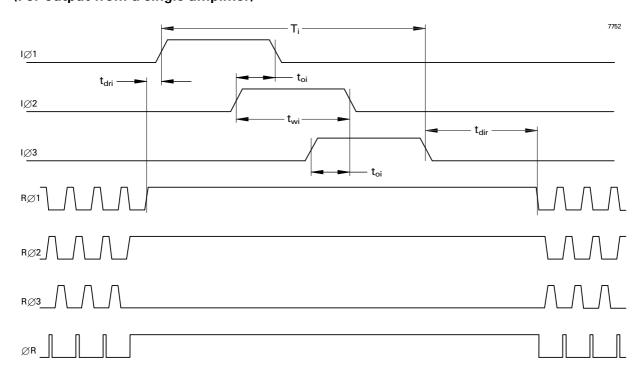
pin 10 (OSL) to pin 11 (ODL) . . . . .  $\pm$  15 V pin 22 (ODR) to pin 23 (OSR) . . . .  $\pm$  15 V Maximum output transistor current . . . . . 10 mA

#### **NOTES**

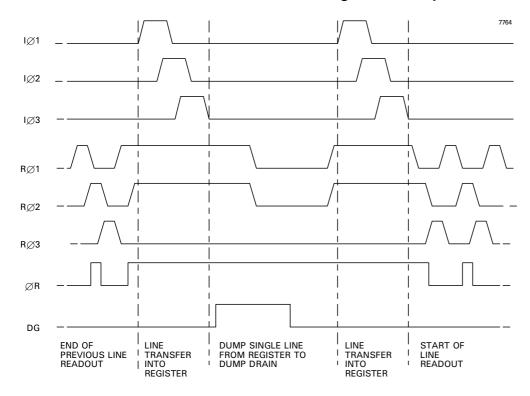
- 9. Readout register clock pulse low levels +1 V; other clock low levels  $0 \pm 0.5$  V.
- 10. Drain not incorporated, but bias is still necessary.
- 11. 3 to 5 V below OD. Connect to ground using a 3 to 5 mA current source or appropriate load resistor (typically 5 to 10 kΩ).
- 12. Non-charge dumping level shown. For operation in charge dumping mode, DG should be pulsed to 12  $\pm$  2 V.
- 13. All devices will operate at the typical values given. However, some adjustment within the minimum to maximum range may be required to optimise performance for critical applications. It should be noted that conditions for optimum performance may differ from device to device.
- 14. With the R $\varnothing$  connections shown, the device will operate through the right-hand output only. In order to operate from both outputs R $\varnothing$ 1(L) and R $\varnothing$ 2(L) should be reversed.

# **DETAIL OF LINE TRANSFER**

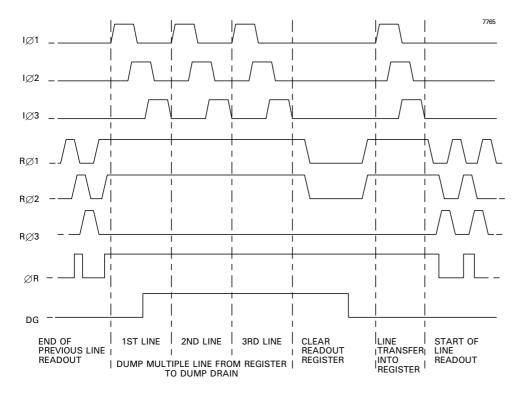
(For output from a single amplifier)



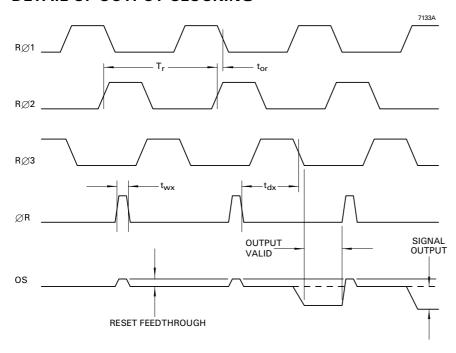
# **DETAIL OF VERTICAL LINE TRANSFER (Single line dump)**



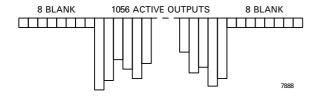
# **DETAIL OF VERTICAL LINE TRANSFER (Multiple line dump)**



# **DETAIL OF OUTPUT CLOCKING**



# **LINE OUTPUT FORMAT**



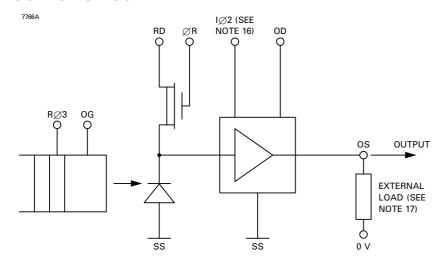
# **CLOCK TIMING REQUIREMENTS**

Symbol	Description	Min	Typical	Max	
T <sub>i</sub>	Image clock period	50	100	see note 15	μs
t <sub>wi</sub>	Image clock pulse width	25	50	see note 15	μs
t <sub>ri</sub>	Image clock pulse rise time (10 to 90%)	0.1	5	$T_i - 2t_{wi}$	μs
t <sub>fi</sub>	Image clock pulse fall time (10 to 90%)	t <sub>ri</sub>	t <sub>ri</sub>	$T_i - 2t_{wi}$	μs
t <sub>oi</sub>	Image clock pulse overlap	$(t_{ri} + t_{fi})/2$	5	$(3t_{wi} - T_i)/2$	μs
t <sub>dir</sub>	Delay time, I∅ stop to R∅ start	1	2	see note 15	μs
t <sub>dri</sub>	Delay time, R∅ stop to I∅ start	1	1	see note 15	μs
T <sub>r</sub>	Output register clock cycle period	200	1000	see note 15	ns
t <sub>rr</sub>	Clock pulse rise time (10 to 90%)	50	0.1T <sub>r</sub>	0.3T <sub>r</sub>	ns
t <sub>fr</sub>	Clock pulse fall time (10 to 90%)	t <sub>rr</sub>	0.1T <sub>r</sub>	0.3T <sub>r</sub>	ns
t <sub>or</sub>	Clock pulse overlap	20	0.5t <sub>rr</sub>	0.1T <sub>r</sub>	ns
t <sub>wx</sub>	Reset pulse width	30	0.1T <sub>r</sub>	0.3T <sub>r</sub>	ns
t <sub>rx</sub> , t <sub>fx</sub>	Reset pulse rise and fall times	0.2t <sub>wx</sub>	0.5t <sub>rr</sub>	0.1T <sub>r</sub>	ns
t <sub>dx</sub>	Delay time, ØR low to RØ3 low	30	0.5T <sub>r</sub>	0.8T <sub>r</sub>	ns

# **NOTES**

15. No maximum other than that necessary to achieve an acceptable dark signal at the longer readout times.

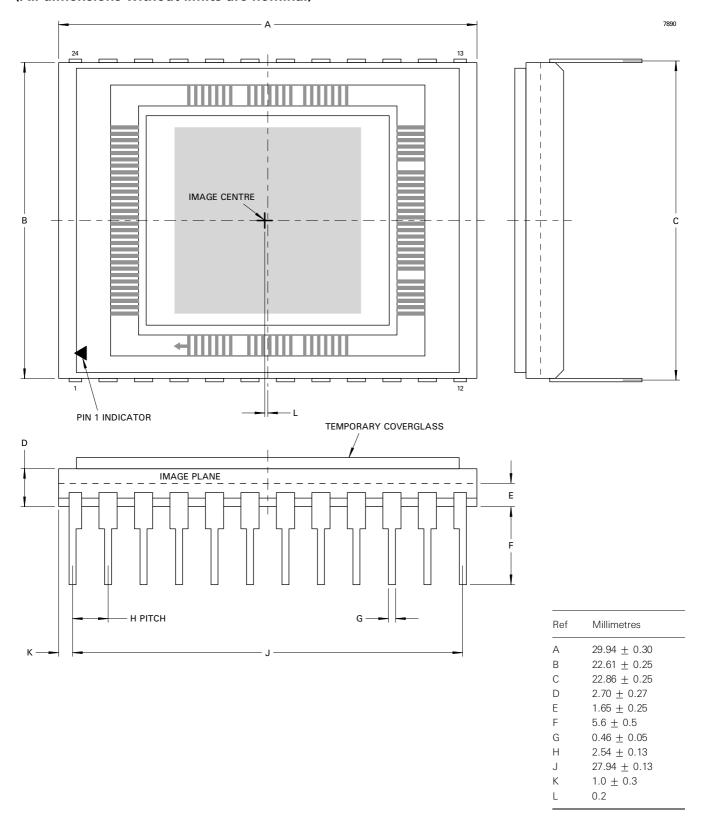
# **OUTPUT CIRCUIT**



# **NOTES**

- 16. The amplifier has a DC restoration circuit which is internally activated whenever  $1 \varnothing 2$  is high.
- 17. Not critical; can be a 3 to 5 mA constant current supply or an appropriate load resistor.

**OUTLINE**(All dimensions without limits are nominal)



# **ORDERING INFORMATION**

Options include:

- Temporary Quartz Window
- Permanent Quartz Window
- Temporary Glass Window
- Permanent Glass Window
- Fibre-optic Coupling
- UV Coating
- X-ray Phosphor Coating

For further information on the performance of these and other options, please contact Marconi Applied Technologies.

## HANDLING CCD SENSORS

CCD sensors, in common with most high performance MOS IC devices, are static sensitive. In certain cases a discharge of static electricity may destroy or irreversibly degrade the device. Accordingly, full antistatic handling precautions should be taken whenever using a CCD sensor or module. These include:

- Working at a fully grounded workbench
- Operator wearing a grounded wrist strap
- All receiving socket pins to be positively grounded
- Unattended CCDs should not be left out of their conducting foam or socket.

Evidence of incorrect handling will invalidate the warranty. All devices are provided with internal protection circuits to the gate electrodes (pins 2, 3, 4, 5, 8, 9, 10, 15, 16, 17, 20, 21, 22, 23, 24) but not to the other pins.

#### **HIGH ENERGY RADIATION**

Device parameters may begin to change if subject to an ionising dose of greater than  $10^4$  rads.

Certain characterisation data are held at Marconi Applied Technologies. Users planning to use CCDs in a high radiation environment are advised to contact Marconi Applied Technologies.

## **TEMPERATURE LIMITS**

	Min	Typical	Max					
Storage	73	-	373	K				
Operating	73	273	323	K				
Operation or storage in humid	conditi	ons may giv	ve rise t	o ice on				
the sensor surface on cooling, causing irreversible damage.								
Maximum device heating/cooling 5 K/min								

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